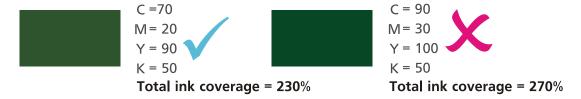
Step 01: CMYK total ink coverage must not more than 240%.

In order to avoid set off problem (sheet sticking together and caused text or image to look blurred), make sure the total ink coverage not more than 240%.

For example:



Step 02: Check artwork total ink coverage.

